

5/22

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	23361
<b>Description:</b> Basket Hinge		<b>Part Number:</b>	D3328-1
<b>Dwg:</b> D3328 Rev. 1		<b>Qty:</b>	10
<b>Ref:</b>		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	H	05.05.20	10
2	PG	Issue P/O: <u>1008099</u> Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3328 Possible Supplier: Industrial Laser <b>Material release note is required</b>	H	05.05.24	10
3	RG	Receive and Inspect for transit damage <b>Ensure material release note is attached</b>	2	05.07.06	10
4	QC6	Inspect dimensions as per Dwg D3328	2	05.07.06	10
5	GA	Deburr	CPL	05.07.06	10
6	ST	Identify and Stock	2	05.07.06	10
7	AC	Cost / part: <u>3.277</u>	H	05/07/14	10
8	DC	Close W/O <u>3.277</u> Inspect Level 21	H	05/07/07	10

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	

RELEASED  
05.02.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-07-04	4	parts made to Rev A parts need to be cut to correct size	le	adjust Ind laser Trim to proper dimension AS per Dwg	lu 05-07-04	2 05-07-07	lu	2 05-07-07

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LSY Date: 05/07/07

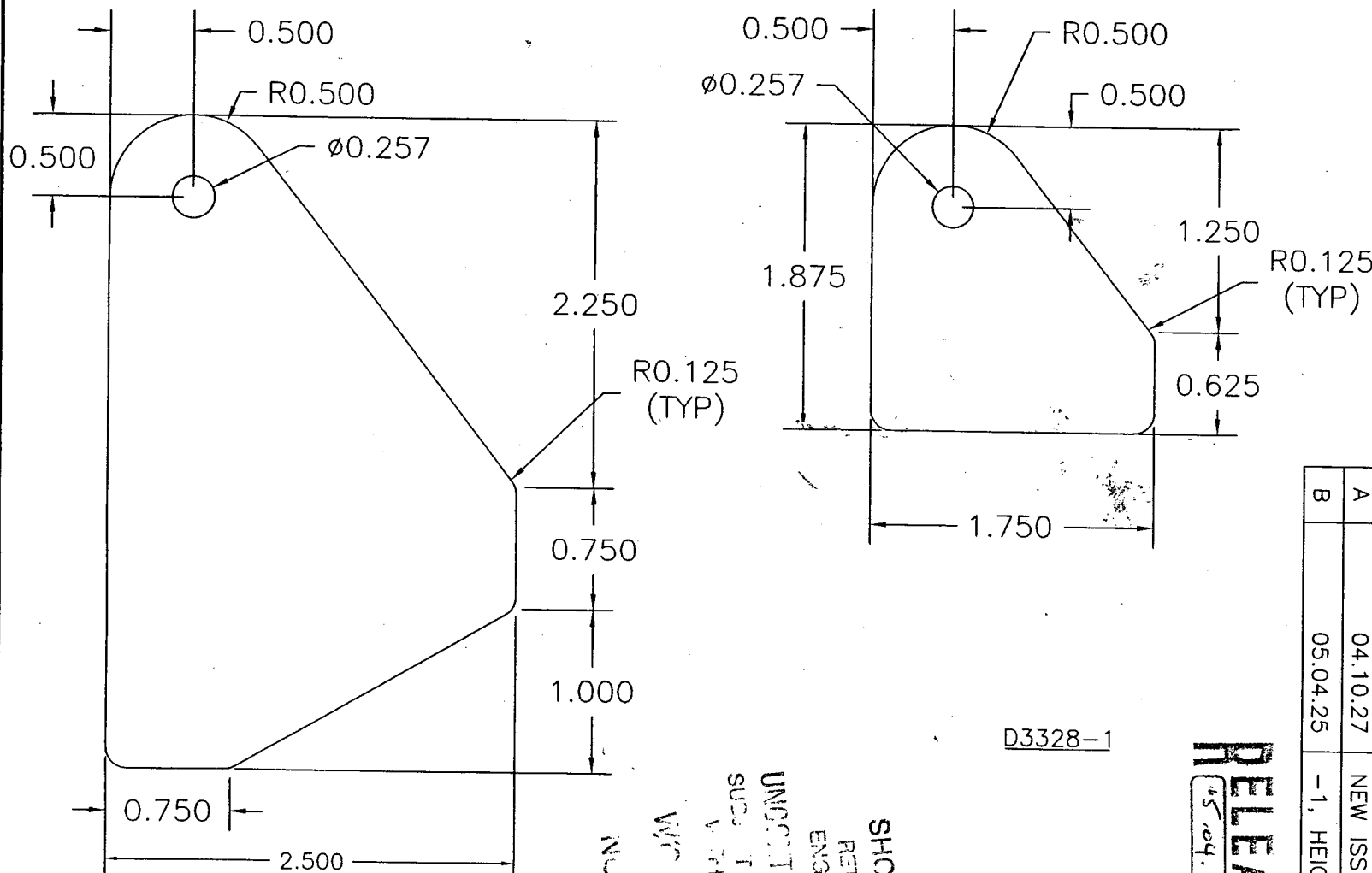
NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN	DRAWN BY	DART AEROSPACE LTD	REV. B
05.04.25	04.10.27	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	SHEET 1 OF 1
05.04.25	05.04.25	D3328	
DATE	TITLE	BASKET HINGE	SCALE
			1:1
A	NEW ISSUE		
B	-1, HEIGHT DECREASED BY 0.125		

D3328-1

RELEASED  
05.04.28



D3328-3

D3328-1/-3 BASKET HINGE

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK) (DART REF. M1010S-S10GA)
- 2) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
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ENGINEERING  
UNDCIT  
SUBMIT  
W/ 23361

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

May 17, 2005  
10:51 am

Work Order No : 0023361  
Project Name : D3328-1  
Project For : WK522  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3328-1  
Description : Basket Hinge  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 05-17-05  
Est Finish Date : 05-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

# PT KRAKATAU STEEL (PERSERO)

## MILL CERTIFICATE

PURCHASER : MARUBENI-ITOCHU STEEL CANADA INC.,  
METRO TOWER 11, SUITE 710, 4720 KINSMAY, BURNABY, B.C.,  
V5H 4N2, CANADA  
COMMODITY : HOT ROLLED COIL

LC. NO. : 104-LCI-904188  
CERTIFICATE NO. : B F630207037630/MC/DM/IX/04  
DATE : SEPTEMBER 01, 2004  
LOT. NO. : 1  
DELIVERY ORD. NO. : Q207  
SUPPLIER ORD. NO. :  
ORDER NUMBER : F630207

SPECIFICATION : ASTM A 1011 CS TYPE B

P40518ME005.

PAGE : 001 OF 001

HEAT NO.	SLAB NO.	COIL NO. AND PACKING NO.	TEST NO.	DIMENSION T X W X L (INCH)	QTY (N)	CHEMICAL COMPOSITION X100(%)							TENSILE TEST			IMPACT TEST	
						C	SI	MN	P	S	AL		Y6	TS	EL	BEND	TEST
													IN/MM2 (N/MM2) (K)			AVG	°C
52731P	1300	129317B	1202025	10.104"NDHX48"XC	1	113.7	1.4	22.5	1.0	1.0	4.11	312	391	40	1800D		
64878P	5500	129325B	1202023	10.104"NDHX48"XC	1	113.1	1.0	31.4	1.7	1.3	3.91	327	409	40	1800D		
	1400	129453B	1202028	"	1	"	"	"	"	"	"	314	415	38	"		
64880P	1100	129350A	1202021	10.104"NDHX48"XC	1	113.6	1.3	26.7	0.9	1.3	4.21	319	406	38	1800D		
52728P	3109	129352A	1202018	10.119"NDHX48"XC	1	115.0	2.0	32.8	1.4	0.6	4.51	336	433	40	1800D		
	"	129352B	"	"	1	"	"	"	"	"	"	"	"	"	"		
52744P	3109	129353B	1202019	10.119"NDHX48"XC	1	113.9	0.8	30.2	1.2	1.3	4.41	329	413	36	1800D		
52728P	1200	129341A	1202018	10.119"NDHX48"XC	1	115.0	2.0	32.8	1.4	0.6	4.51	336	433	40	1800D		
	"	129341B	"	"	1	"	"	"	"	"	"	"	"	"	"		
64883P	1300	129372A	1202009	10.134"NDHX48"XC	1	114.8	1.0	27.1	0.9	0.9	3.81	324	413	40	1800D		
	"	129372B	"	"	1	"	"	"	"	"	"	"	"	"	"		
64878P	1200	129396B	1202016	10.134"NDHX48"XC	1	113.1	1.0	31.4	1.7	1.3	3.91	317	411	36	1800D		
52728P	1400	129431A	1202018	10.134"NDHX48"XC	1	115.0	2.0	32.8	1.4	0.6	4.51	336	433	40	1800D		
52684P	1400	129208A	1200310	10.188"NDHX48"XC	1	113.9	1.4	32.7	0.5	1.3	3.41	306	403	42	1600D		
	"	129208B	"	"	1	"	"	"	"	"	"	"	"	"	"		
52727P	1100	129115B	1201319	10.188"NDHX48"XC	1	115.0	1.7	25.1	1.4	1.0	4.31	323	428	42	1800D		
64882P	1400	129277A	1201624	10.188"NDHX48"XC	1	113.0	1.3	25.4	0.8	1.0	4.21	301	378	38	1600D		

RS/MS04/023, ISSUE NO : 03

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF THE ORDER CONTRACT

DIVISION OF QUALITY CONTROL



ACHMAD SAFII  
SUPERINTENDENT

PHONE : (0254) 371015

X-HU

11 ga P/O